

TRANSFER

TRANSFER	J3- 1	OUTPUT SHAFT COMPONENT	
PRECAUTION	J3- 1	DISASSEMBLY/ASSEMBLY	J3- 5
TRANSFER COMPONENT		TRANSFER COMPONENT ASSEMBLY	J3- 7
DISASSEMBLY	J3- 2	TRANSFER INSPECTION	J3-10
FRONT DRIVE SPROCKET COMPONENT			
DISASSEMBLY/ASSEMBLY	J3- 4		

TRANSFER

PRECAUTION

1. Clean the transfer exterior thoroughly by using a steam cleaner or cleaning solvents before disassembly.

Warning

- Using compressed air can cause dirt and other particles to fly out, causing injury to the eyes. Wear protective eye wear whenever using compressed air.

Caution

- Cleaning sealed bearings by using cleaning fluids or a steam cleaner can wash the grease out of the bearing.
2. Clean the removed parts by using cleaning solvent, and dry them by using compressed air.
Clean out all holes and passages by using compressed air, and check that there are no obstructions.
 3. Use a plastic hammer when disassembling the transfer case and other light alloy metal parts.
 4. Make sure each part is cleaned before assembling.
 5. Coat all movable parts with the specified oil.
 6. Replace parts whenever required.
 7. Remove old sealant from contact surfaces before applying new sealant.
 8. Assemble the parts within **10 minutes** after applying sealant. Allow all sealant to cure at least **30 minutes** after assembly before filling the transmission with transmission oil.